TAM-PRO® 814 LOW VOC ASPHALT PRIMER (Maximum VOC 350 g/l)

DESCRIPTION
A low VOC pure asphalt base material formulated for the professional roofing contractor whose market requires a lower VOC product. Includes select penetrating oils and fast setting petroleum solvents. Chemically inert to resist mild acids and alkali. Provides maximum bond to asphalt, concrete, masonry and metal surfaces. 100% ASBESTOS FREE!

USES
Performs as a bonding agent between the surface and asphaltic cements and coatings used in roofing and waterproofing applications. Adheres to porous and non-porous surfaces to maximize bonding. Coatings applied to this primer may be hot or cold, solvent based or emulsion based. Not for use with coal tar based materials.

APPLICATION
Apply with a brush or spray equipment at a rate of:

- BUR/Modified roofing - 3/4 gallon per 100 sq.ft.
- Concrete surfaces - 3/4 to 2 gallons per 100 sq.ft.
- Metal surfaces - 3/4 gallon per 300 sq.ft.

APPLICABLE STANDARDS
ASTM D 41, Type II Standard Specification for Asphalt Primer Used in Roofing, Dampproofing and Waterproofing.

CAUTION: The National Institute for Occupational Safety and Health (NIOSH) has concluded that fumes of heated asphalt are a potential occupational carcinogen. Do not heat or burn this product.

PRODUCT NUMBER
30001961 – 1 GAL – Green Cove Springs FL
30001963 – 5 GAL – Green Cove Springs FL

TYPICAL PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>MIN</th>
<th>MAX</th>
<th>METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total solids (non-volatile), %</td>
<td>52</td>
<td>62</td>
<td>D 6511</td>
</tr>
<tr>
<td>Volatiles, %</td>
<td>28</td>
<td>38</td>
<td>D 6511</td>
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<tr>
<td>Flash Point, F</td>
<td>100</td>
<td>--</td>
<td>D 93</td>
</tr>
<tr>
<td>Viscosity, Saybolt Furol @ 77 F, seconds</td>
<td>120</td>
<td>800</td>
<td>D 88</td>
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<tr>
<td>Penetration of residue @ 77 F, dmm</td>
<td>20</td>
<td>50</td>
<td>D 5</td>
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<tr>
<td>Residue soluble in TCE, %</td>
<td>99</td>
<td>--</td>
<td>D 2042</td>
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<tr>
<td>VOC, grams/litre</td>
<td>--</td>
<td>350</td>
<td></td>
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</tbody>
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*All values stated as nominal

For Technical Services call 800-641-4691.

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800-641-4691

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Southwest District
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Western District
5300 East 43rd Avenue, Denver, Colorado 80216
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